



## **California Advanced Reciprocating Internal Combustion Engines Collaborative**

Status of Fairbanks Morse Engine Products for  
Stationary Power Generation

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## FAIRBANKS MORSE ENGINE MARKETS



**Stationary Power Generation  
"Commercial"**



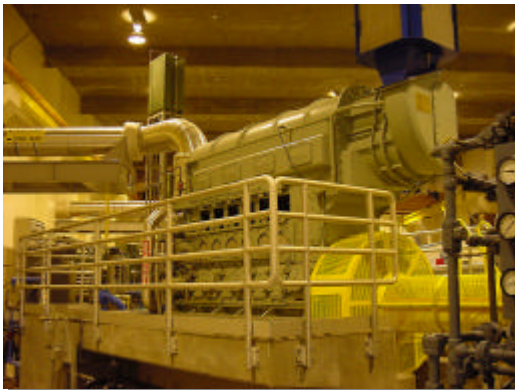
**Navy Propulsion and Electric  
Power Generation (SSDG)  
"Government"**

Fairbanks Morse Engine

### Electric Power Generation

- Target Customers
  - Municipal Utilities
  - Hospitals / Universities / Industrial Organizations
  - Wastewater Treatment
- North American Focus
- Natural Gas - 1.5 to 7.8 MW

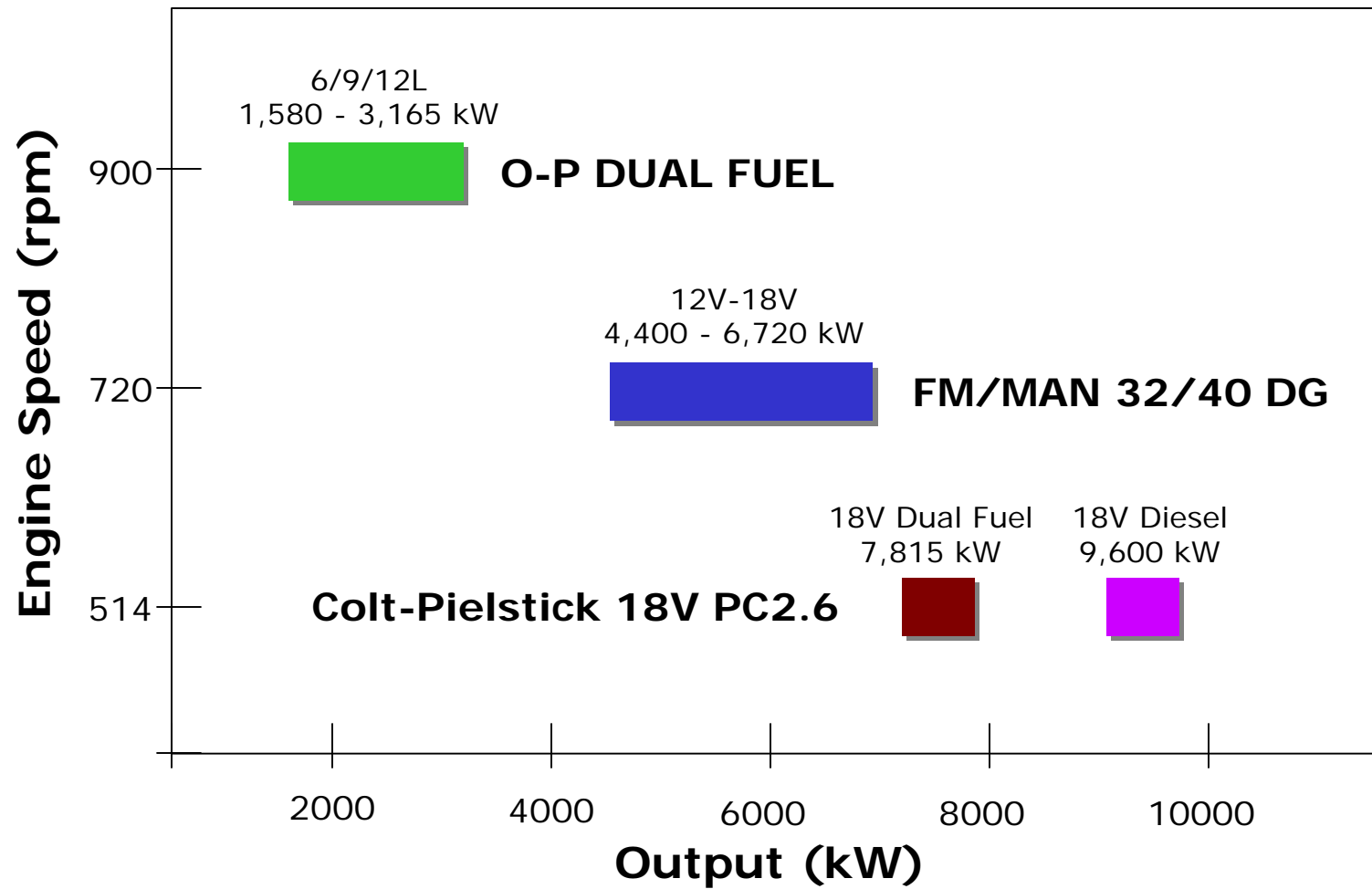
**Medium Speed - Continuous / Peaking**



### Secondary Markets

- Industrial Drive (Pump Applications)
- Locomotive Traction (FM/Alco)
- Existing Customer Base

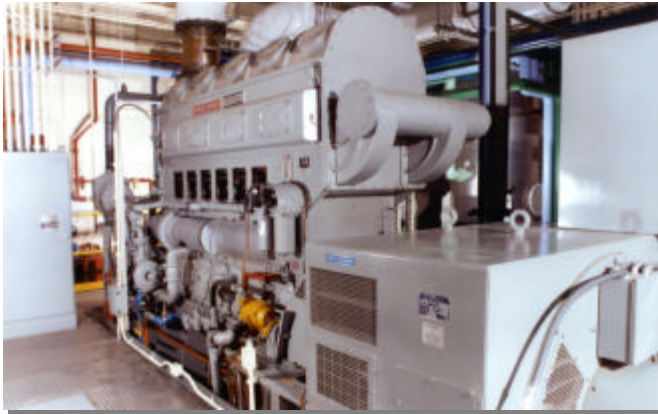
**Fairbanks Morse Engine**



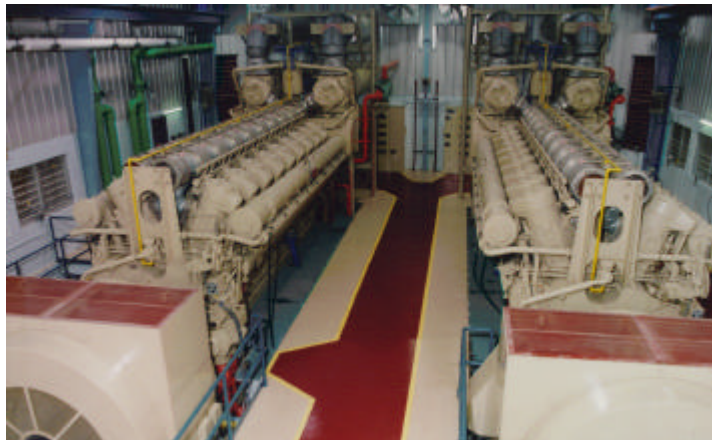




## PRODUCT PERFORMANCE



- 1.0 gram/bhp-hr NO<sub>x</sub> (Uncontrolled)
- 0.1 gram/bhp-hr NO<sub>x</sub> (W/SCR)
- 41% efficiency

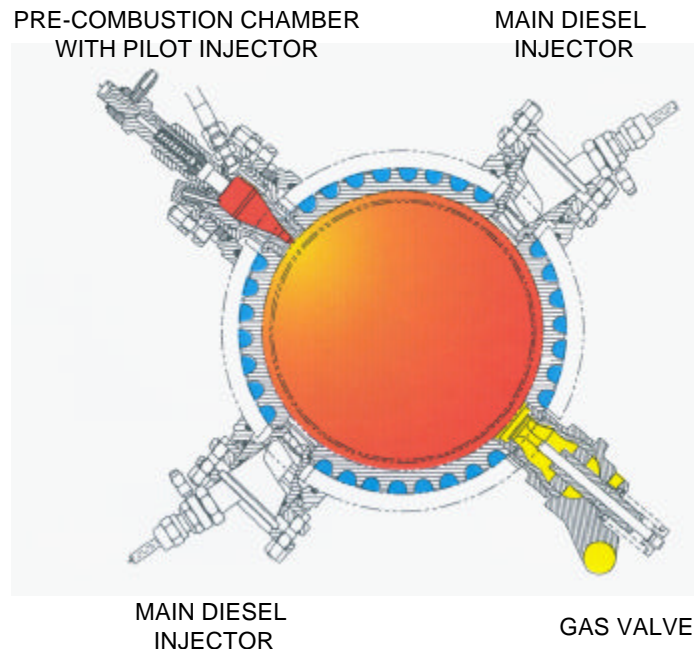


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- 43% efficiency

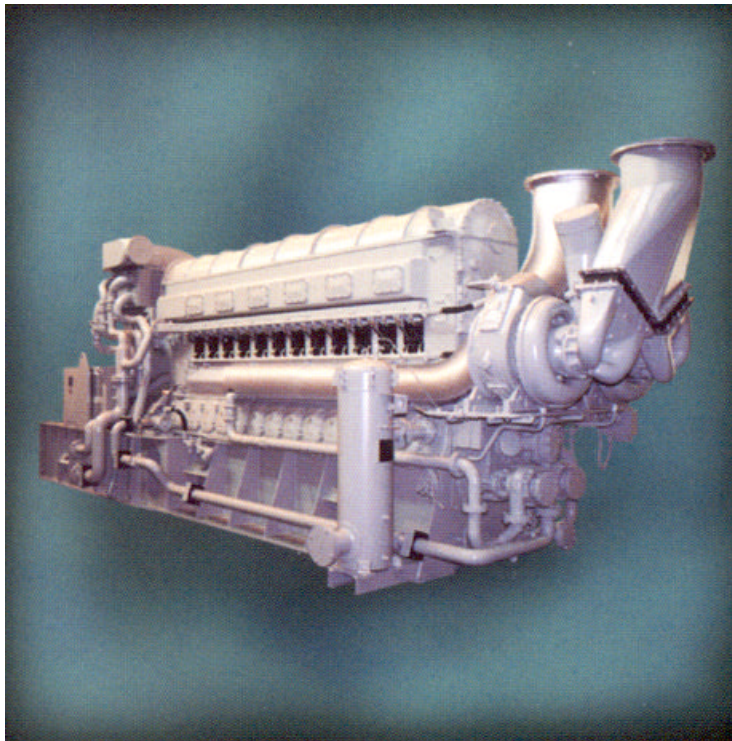


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**Fairbanks Morse Engine**



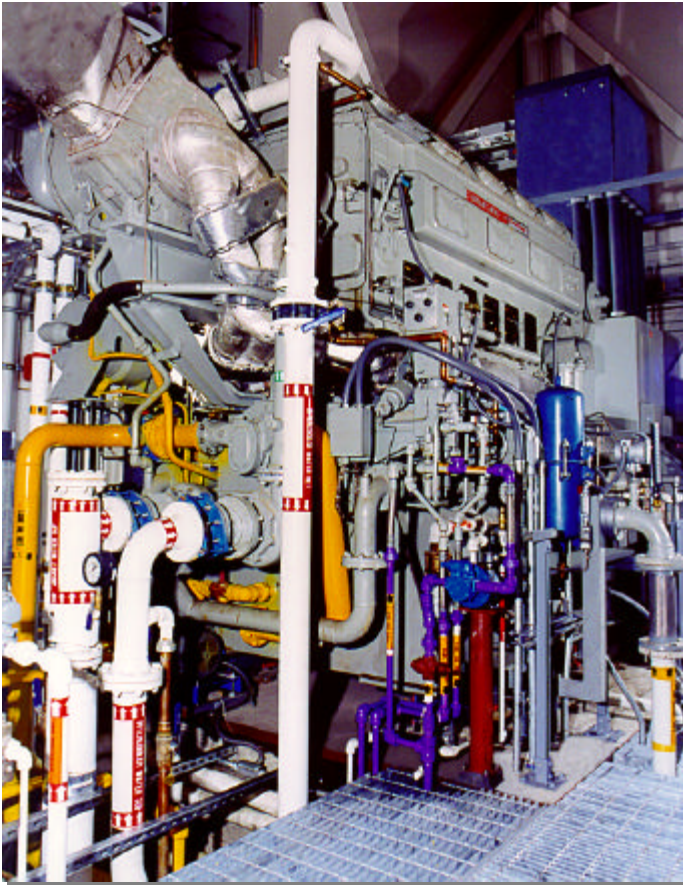
- Electro-Hydraulic Gas Valves and Pilot Injection - Q4 2001
- Electro-Hydraulic Injection for 100% Diesel Operation - Q2 2002
- “Cam-less” Engine
- Optimization of Heat Recovery Systems with 250° F Jacket Water
- **Emissions and After-treatment**
  - NOx - SCR
  - CO - Oxidation Catalyst
  - TAC’s - Oxidation Catalyst
  - PM
  - Noise



### Chula Vista, CA

- 4 x 12 Cyl. Enviro-Design® O-P Units
- 3,165 kW Each - 900 rpm
- Application - 24/7/365
- CHP - 265° F Hot Water
- Efficiency - 41% (w/o CHP)
- Overall Efficiency - > 80%
- Exhaust Emissions
  - NOx - 0.14 grams/bhp-hr
  - CO - 0.3 grams/bhp-hr
  - TAC's (Acrolein / Formaldehyde) with 90% RE
  - Combination SCR Oxi-Catalyst System
  - Avoided "Major Source" Status





### San Francisco State University

- 1 x 6 Cyl. Enviro-Design® O-P Unit
- 1,290 kWe - 720 rpm
- Application - Peaking and 24/7/365
- CHP - 175° F Hot Water
- Efficiency - 41% (w/o CHP)
- Overall Efficiency - > 85%
- Exhaust Emissions
  - NOx - 1.0 gram/bhp-hr
  - CO - 2.0 grams/bhp-hr
  - NO AFTER-TREATMENT





## EMISSIONS PERFORMANCE - CALIFORNIA “THE GOOD NEWS”

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Bay Area AQMD



San Diego APCD



South Coast AQMD





## TECHNICAL CHALLENGES TO IMPROVEMENT

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- Cost Effective SCR Technology for “Ultra” Lean Combustion (and Exhaust Temperatures  $< 700^{\circ}\text{F}$ )
- In-Cylinder Combustion Efficiency
- Sensor and Controls Technology
- After-treatment for TAC's
- Alternative Ignition Sources
- Increased BMEP

“Controlling all of the variables in order to sustain high efficiency, low emissions and high reliability / durability. . .”